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FLOW AND HEAT TRANSFER IN A PARALLEL-PLATE CHANNEL WITH POROUS AND SOLID BAFFLES

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Simulations are presented for laminar flow in a channel containing baffles made with solid (impermeable) and porous materials. The equations of mass continuity, momentum and energy are written for an elementary representative volume, yielding a set of equations valid for the entire computational domain. These equations are discretized using the control-volume method and the resulting system of algebraic equations is relaxed with the SIMPLE 10 method. The numerical results for the friction factor f and for the Nusselt number Nu are compared with available data, indicating that results herein differ by less than 5% in relation to published results. Further simulations comparing the effectiveness of the porous material used show that no advantages are obtained when using low-porosity baffles in the laminar flow regime investigated here.

1. INTRODUCTION

Flow and heat transfer in channels with solid or impermeable baffles have attracted attention of researchers due to the technological advantages in increasing energy transfer in engineering equipment [1–10]. If the baffles are made of a permeable or perforated material, flow head losses might be substantially reduced. 20 Accordingly, due to the growing applicability of porous media in many fields of engineering and science, such as petroleum and gas engineering, heat exchangers, combustion in porous matrices, cooling of electronic devices, to mention only a few, a good understanding of transport processes in such media is of advantage to the design and analysis of engineering equipment.

Berner et al. [1] presented the main features of the flow in a channel with solid baffles (Figure 1*a*). This was obtained using flow visualization techniques, manometry, and laser Doppler anemometry. The experiment was applied to a two-dimensional water flow around baffles, with L/H = 1, h/H from 0.5 to 0.9, and Reynolds number Re ranging from 600 to 10,500. They suggested that laminar 30 flow occurred for Re \leq 600. Following the work in [1], Kelkar and Patankar [2] presented numerical simulations for laminar flow in a channel with solid baffles for Re ranging from 100 to 500. They concluded that for high Prandtl number fluids, heat

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c_F Forchheimer coefficient (=0.55) δ (=0.55) f friction factor hbaffle height (=20 mm) H channel height (=40 mm) ε K permeability k_f k_f fluid thermal conductivity k_f	NOMENCLATURE						
$ \begin{array}{l} f & \text{friction factor} \\ h & \text{baffle height (=20 mm)} \\ H & \text{channel height (=40 mm)} \\ K & \text{permeability} \\ k_f & \text{fluid thermal conductivity} \\ k & \text{solid thermal conductivity} \\ \end{array} $	coefficient for grid influence on friction factor $\left[-\left(\frac{f}{ \text{ref} - f}\right) \times 100\right]$						
k solid thermal conductivity n	$\begin{bmatrix} -\left(f _{ref} \right) \times 100 \end{bmatrix}$ coefficient for grid influence on Nusselt number $\left[= \left(\frac{\overline{Nu} _{ref} - \overline{Nu}}{\overline{Nu} _{ref}} \right) \times 100 \right]$						
x_s solid itermine conductivity i L cell length (= H=40 mm) L_c test section length (=600 mm) L_i entry length (=400 mm) L_i channel length (=1,400 mm) L_i valueNuNusselt number $\langle \overline{p} \rangle^i$ intrinsic average pressure $\langle \overline{p} \rangle^i$ intrinsic average pressure $\langle \overline{p} \rangle^i$ intrinsic average pressure $\langle \overline{p} \rangle^i$ heat transferred to a single cell L_i baffle thickness (=1.5 mm) Q_{cell} heat transferred to a single cell t balk temperature T_b bulk temperature T_s solid temperature T_s solid temperature u_D local surface velocity u_D^* average surface velocity	coefficient for heat transfer comparison $\begin{bmatrix} = \frac{\overline{Nu} porous - \overline{Nu} _{solid}}{\overline{Nu} _{solid}} \times 100 \end{bmatrix}$ fin-conductance parameter $[=k_s t/(k_f L)]$ fluid molecular viscosity fluid density porosity maximum value of normalized stream function in the main recirculating eddy ibscripts bulk Darcy fluid f reference solid						

transfer within the channel is significantly enhanced, a result that is in agreement with similar predictions by Webb and Ramadhyani [3]. Lopez et al. [4] investigated three- 35 dimensional effects for this same geometry and obtained similar results as those taken at the center of the channel. Further, Huang and Vafai (1994) [5] studied heat transfer enhancement in channels containing porous cavities and block obstacles.

The first experimental work investigating the use of permeable baffles, instead of using solid plates, was presented by Hwang [6]. In that work, the author found out 40 that heat transfer between the channel walls and the fins was enhanced, showing then that for turbulent flow the use of porous baffles benefited heat transfer, i.e., the use of porous baffles in substitution to solid (impermeable) material represented a net gain. Motivated by this article, Yang and Hwang [7] carried out a numerical investigation of the problem, reaching similar conclusions. To corroborate Hwang's [6] 45 conclusion, Ko and Anand [8] carried out an experimental program for turbulent flow with porous baffles made of various materials. However, results in [8] were not very promising. In their analysis, the porous baffles presented in most cases a flow behavior as good as the one with solid baffles. Da Silva Miranda and Anand [9] presented a numerical analysis of laminar air flow in a channel with porous baf- 50 fles having height h/H = 0.33, thickness t/H from 0.09 to 0.25, permeability K from 10^{-7} to 7.6×10^{-8} m², porosity $\phi = 0.92$, and $\lambda = k_s t/(k_f L)$ ranging from 0.09 to 330. More recently, Haji-Sheikh et al. [10] published a detailed numerical study of heat transfer to a fluid in a saturated porous medium using the Green's function method. 55



Figure 1. Problem under consideration: (*a*) geometry; (*b*) channel cell; (*c*) section of computational grid of length 2*L*.

In summary, references [8, 9] noticed that in none of the cases analyzed (with the substitution of the solid baffles for porous baffles) was an increase in the overall heat transfer along the channel obtained.

Motivated by such engineering application, Rocamora and de Lemos [11, 12] presented numerical solutions for laminar flow in hybrid (clear/porous) media. 60 One of the greatest difficulties in numerically solving such hybrid systems arises in the treatment given at the interface between the two media. Most models consider constant properties for the porous substrate, but, close to the interface, the permeability of the medium is known to increase. This effect is commonly modeled by a difference in the macroscopic shear stress at both sides of the macroscopic inter- 65 face. Therefore, due to the importance of this particular theme, a literature review on this subject is also briefly included here. In fact, Rocamora and de Lemos [11, 12] did not consider a stress jump at the interface between the porous medium and the clear fluid. In the literature, for laminar flow, Ochoa-Tapia and Whitaker [13, 14] proposed an adjustable coefficient for modeling the stress jump at the interface. 70 Kuznetsov [15–17] presented analytical solutions for laminar velocity profiles in a channel partially filled with porous material, taking into consideration such a jump condition. Turbulent flow in a parallel-plate composite channel has also been investigated [18]. Recently, Silva and de Lemos [19] presented numerical solutions for this same geometry, also considering the jump at the interface. 75

Tofaneli and de Lemos [20] investigated isothermal laminar flow in a channel containing porous fins. The channel, shown schematically in Figure 1a, had baffles made of porous and solid material attached to both walls. In that work, the effects of inlet Revnolds number and jump coefficients were considered and use was made of the numerical methodology proposed in Silva and de Lemos [19]. Later, Tofaneli and 80 de Lemos [21] investigated the influence of porosity and permeability on the flow pattern in the same geometry (Figure 1a). Subsequently, de Lemos and Tofaneli [22, 23] further extended the earlier results of Tofaneli and de Lemos [20, 21], comparing the pressure drop for turbulent flow along the channel of Figure 1. The macroscopic mathematical model used in [20, 21] has been developed by de Lemos 85 and co-workers [24-42]. That development is based on the recently proposed double-decomposition concept, which considers time fluctuations and spatial deviations of all variables in a porous medium. Such a model, which was initially proposed for the flow variables [24–28], has been extended to heat transfer in porous media [29-30]. Further, a consistent program of systematic studies based on the double- 90 decomposition theory for treating turbulence in porous media including buoyant flows [31–33], mass transfer [34], nonequilibrium heat transfer [35], double diffusion [36], and hybrid media (clear/porous domains) [37-41], in addition to a general classification of models [42], is available in the open literature.

Following up with the work in baffled channels, Santos and de Lemos [43] and 95 de Lemos and Santos [44] carried out a numerical analysis of the flow with heat transfer in a parallel-plate channel containing 16 porous baffles made with material having permeability $K = 10^{-9}$ m² and porosity $\phi = 0.4$. Their results indicated that, in spite of using a permeable medium, total drag and heat transfer along the channel were close to those obtained with solid plates, possibly due to the extremely low 100 permeability used. Santos and de Lemos [45] further investigated the influence of permeability and porosity on flow and heat transfer in a porous baffled channel with

h/H = 0.5, Pr = 0.7, and $\lambda = 0.4$. They concluded that there was not an effective increase in heat transfer when porous baffles were used.

The purpose of the present contribution is to investigate and document a 105 numerical analysis on flow and heat transfer along a channel with porous and solid baffles. The influence of the permeability and porosity of the material is analyzed, in addition to the effect of the fluid properties (0.7 < Pr < 7.0), baffle material ($0.04 < \lambda < 40$), and geometry (0.25 < h/H < 0.75). Here, only one unique set of transport equations is used for both the clear domain and the porous medium. 110

2. MATHEMATICAL MODEL

The mathematical model employed here has its origin in the works of Pedras and de Lemos [24–28]. The numerical implementation of the jump condition at the interface was considered by Silva and de Lemos [19] based on the theory proposed by Ochoa-Tapia and Whitaker [13, 14]. Nevertheless, for the sake of simplicity, in this work no jump condition was considered. Therefore governing equations, in their laminar model form, will be just reproduced here and details about their derivations can be obtained in the mentioned articles. These equations are as follows.

Macroscopic continuity equation:

$$\nabla \cdot \mathbf{u}_D = 0 \tag{1}$$

where \mathbf{u}_D is the average surface velocity (also known as seepage, superficial, filter, or Darcy velocity). Equation (1) represents the macroscopic continuity equation for an incompressible fluid.

Macroscopic momentum equation:

$$\rho \nabla \cdot \frac{\mathbf{u}_D \mathbf{u}_D}{\phi} = -\nabla \phi \langle p \rangle^i + \mu \nabla^2 \mathbf{u}_D - \left(\frac{\mu \phi}{K} \mathbf{u}_D + \frac{c_F \phi \rho}{\sqrt{K}} |\mathbf{u}_D| \mathbf{u}_D\right)$$
(2)

where the last two terms in Eq. (2) represent the Darcy-Forchheimer contribution. The symbol K is the porous medium permeability, $c_F = 0.55$ is the form drag coefficient (Forchheimer coefficient), $\langle p \rangle^i$ is the intrinsic (volume-averaged on fluid phase) pressure of the fluid, ρ is the fluid density, μ represents the fluid viscosity, 130 and ϕ is the porosity of the porous medium.

Macroscopic energy equation:

$$(\rho c_p)_f \nabla \cdot (\mathbf{u}_D \langle T \rangle^i) = \nabla \cdot \left\{ \left[k_f \phi + k_s (1 - \phi) \right] \nabla \langle T \rangle^i \right\} + \nabla \cdot \left[\frac{1}{\Delta V} \int_{\mathcal{A}_i} \mathbf{n} (k_f T_f - k_s T_s) \, dS \right] - (\rho c_p)_f \nabla \cdot \left[\phi \left(\langle^i \mathbf{u}^i T_f \rangle^i \right) \right]$$
(3)

120

where T_f and T_s are the local fluid and solid temperatures, respectively, and k_f and k_s are the thermal conductivities for the fluid and for the solid. Further, the 135 homogenous model assumes that intrinsic (phase-averaged) temperatures for the solid and for the fluid are equal, or $\langle T_s \rangle^i = \langle T_f \rangle^i = \langle T \rangle^i$.

At the interface, the conditions of continuity of velocity, pressure, and temperature read

$$\mathbf{u}_D|_{0<\phi<1} = \mathbf{u}_D|_{\phi=1} \tag{4}$$

$$\langle p \rangle^i |_{0 < \phi < 1} = \langle p \rangle^i |_{\phi = 1} \tag{5}$$

$$\langle T \rangle^{i}|_{0 < \phi < 1} = \langle T \rangle^{i}|_{\phi = 1} \tag{6}$$

The nonslip condition for velocity is applied on both walls.

3. NUMERICAL METHOD AND COMPUTATIONAL DETAILS

The numerical method utilized to solve the flow equations is the finite-volume 145 method applied to a boundary-fitted coordinate system. Equations (1)–(3) subjected to boundary and interface conditions Eqs. (4)–(6), were discretized in a two-dimensional control volume involving both clear and porous media. The numerical method used in the resolution of the equations above was the SIMPLE algorithm, as described by Patankar [46]. The interface is positioned to coincide with the border 150 between two control volumes, generating, in such a way, only volumes of the types "totally porous" or "totally clear." The flow equations are then resolved in the porous and clear domains, considering the interface conditions mentioned earlier. Details of the numerical implementation can be seen in Silva and de Lemos [19].

3.1. Friction Factor

The friction factor in a section of the channel, shown in Figure 1b, can be calculated as

$$f = \frac{\Delta P D_h}{\rho} \frac{2}{L} \frac{2}{\overline{U}^2} \tag{7}$$

155

where ΔP is the pressure loss for the cell, \overline{U} is the mean velocity, and $D_h = 2H$ is the hydraulic diameter. Also, for flow between infinite parallel plates without baffles, the 160 friction factor is given by

$$(f \, \mathrm{Re})_0 = 96$$

where the subscript 0 identifies values for unobstructed channels and the Reynolds number is defined as $\text{Re} = \rho \overline{U} D_h / \mu$.

3.2. Nusselt Number

Heat transfer between the channel walls and the fluid, in the cell shown in Figure 1b, is calculated numerically using the Nusselt number defined by

$$\overline{\mathrm{Nu}} = \frac{\overline{h}D_h}{k_f} \tag{8}$$

where

$$\overline{h} = \frac{Q_{\text{cell}}}{(2L \times 1)\Delta T_{ml}} \tag{9}$$

$$Q_{\text{cell}} = \rho \overline{U} c_p (H \times 1) [T_b(0) - T_b(L)]$$
(10)

$$\Delta T_{ml} = \frac{[T_w - T_b(L)] - [T_w - T_b(0)]}{\ln\{[T_w - T_b(L)]/[T_w - T_b(0)]\}}$$
(11)

$$T_b(x') = \frac{\int_0^H uT \, dy'}{\int_0^H u \, dy'} \tag{12}$$

This formulation takes into consideration the heat transferred to the fluid, Q_{cell} , through the surfaces at a constant temperature, T_w , and the energy absorbed 175 by the fluid via variation of bulk temperature along the cell, T_b . In this study, the channel wall temperature, T_w , is kept constant so that the definitions above apply.

4. RESULTS AND DISCUSSION

Before proceeding, a word about the nomenclature, simulating conditions, and grid size here employed seems timely.

In the context herein, the expression *solid baffle* means a structure through which no fluid permeates. On the other hand, *porous baffles* are here characterized by a solid matrix, not fully compacted, so that fluid can flow freely within the existing void space. In addition, all results in the figures are divided by corresponding values obtained in channels without baffles, which are here identified by subscript 0. 185

Further, only steady-state solutions are sought herein, and no consideration for unsteady or transient behavior is made. Accordingly, for the Re range here considered, most numerical results found in the literature discard the appearance of unsteady vortex motion.

Different grid sizes were employed in order to check their influence on the 190 numerical values of f and Nu calculated in a fully developed channel cell, which is shown schematically in Figure 1*b*. Table 1 shows the percent errors δ and ε , defined as

$$\delta = \left(\frac{f|_{\text{ref}} - f}{f|_{\text{ref}}}\right) \times 100 \tag{13}$$

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			* *		
x	У	$f \operatorname{Re}/(f \operatorname{Re})_0$	$\overline{\mathrm{Nu}}/\overline{\mathrm{Nu}}_0$	δ	3
952	62	150.5	4.61	18.7%	-2.4%
1,207	62	158.0	4.74	14.7%	-5.3%
1,357	62	160.2	4.77	13.5%	-6.0%
1,507	82	167.6	4.69	9.5%	-4.2%
1,507	122	173.0	4.59	6.6%	-2.0%
1,507	202	178.7	4.51	3.5%	-0.2%
1,507	302	177.7	4.48	4.0%	0.4%
2,112	302	185.2	4.50	ref	ref

Table 1. Grid independence study

and

$$\varepsilon = \left(\frac{\overline{\mathrm{Nu}}|_{\mathrm{ref}} - \overline{\mathrm{Nu}}}{\overline{\mathrm{Nu}}|_{\mathrm{ref}}}\right) \times 100 \tag{14}$$

for grids of several sizes, taken as reference calculations run on a $2,112 \times 302$ "ref" grid. The table indicates that for a grid of size $1,507 \times 202$, more economical solutions could be obtained while retaining accuracy and solution precision. All computations below were then obtained with such a grid, which is illustrated in Figure 1*c*. 200

4.1. Developing Flow

Developing profiles for f and Nu along the channel are shown in Figure 2 for solid baffles and in Figure 3 for porous fins. These numerical values for ϕ and K used in Figure 3 correspond to those used in the literature [4, 6–8]. One can see in the figures that fully developed flow and heat transfer are obtained only after the 11th cell. 205 Therefore, comparison of overall head losses and heat transfer characteristics will use values calculated past that particular axial position. It can also be seen that, although porous baffles were used for comparison with the solid cases, their values for K and ϕ were such that no significant difference appears to exist between both situations. Therefore, shown below are the results past the 11th cell, which are compared with those by Kelkar and Patankar [2] and Lopez et al. [4].

4.2. Fully Developed Flow

4.2.1. Streamlines Figure 4 shows comparisons of calculated streamlines with those presented by Kelkar and Patankar [2] for solid baffles. Also shown in the figure are results for porous baffles. One can see that the present results (*b*) reproduce well 215 literature data for solid-baffle cases (*a*). For porous baffles with $K = 1 \times 10^{-9} \text{ m}^2$ and $\phi = 0.4$, it is noticeable that the recirculation strength ψ_0 is slightly reduced (*c*). The numerical parameter ψ_0 was introduced by Kelkar and Patankar [2] and represents a relation between the maximum recirculation rate within the cell and the mass flow rate through the channel. Also observed in the figure is the detachment 220 of streamlines from the porous baffle since the no-slip condition, prevailing over a solid surface, is no longer applicable when a permeable baffle is considered.



Figure 2. Developing Nu and f for a channel with solid baffles, h/H = 0.5, $\lambda = 0.4$: (a) Re = 100; (b) Re = 300; (c) Re = 500.



Figure 3. Developing Nu and *f* for a channel with porous baffles, h/H = 0.5, $K = 1 \times 10^{-9}$ m², $\phi = 0.4$, $\lambda = 0.4$: (*a*) Re = 100; (*b*) Re = 300; (*c*) Re = 500.



Figure 4. Streamlines pattern as a function of Re for h/H = 0.5: (*a*) solid baffles, Kelkar and Patankar [2]; (*b*) present work, solid baffles; (*c*) present work, porous baffles, $K = 1 \times 10^{-9} \text{ m}^2$, $\phi = 0.4$.

Figure 5 presents the influence of the baffle height h/H on the stream function pattern, indicating that, as expected, ψ_0 increases when h/H rises, for both porous and solid baffles. Higher baffles, of either porous or solid type, retain more fluid 225 within the recirculating bubbles.

Figure 6 shows the effect of permeability K on the flow pattern, for different values of Re. It can seen that the cell recirculating strength ψ_0 decreases as K increases, and essentially vanishes for $K = 10^{-7} \text{ m}^2$. It is interesting to observe the opposing effect of Re on the recirculating mass flow rate in the cell for different K 230 values. In Figure 6a, for a less permeable baffle ($K = 10^{-9} \text{ m}^2$), an increase in Re increases ψ_0 , whereas for a more permeable medium (Figure 6b, $K = 1 \times 10^{-8} \text{ m}^2$), more flow is "pushed" through the cell as the channel mass flow rate increases (lower ψ_0). The effect of porosity ϕ is presented in Figure 7, but as one can see, porosity does affect flow parameters as substantially as the permeability does. 235

4.2.2. Friction factor The effect of Re on fully developed values of f is shown in Figure 8*a*, where the present results are compared with similar data from the literature. The curves reflect the rise in the f value in relation to an unobstructed channel flow ("0" conditions). Results compare well with publish data indicating an increase in f as the mass flow rate through the channel is increased. The effect 240 of permeability K on friction factor f is presented in Figure 8*b*. Results show that porous baffles of any type will always yield smaller friction factors and that a decrease in f is observed for higher permeabilities. Also show in Figure 8*b* is the slight reduction on f for a more porous material (higher ϕ). Less sensitivity of flow



Figure 5. Streamlines pattern as a function of h/H, Re = 300: (a) solid baffles; (b) porous baffles, $K = 1 \times 10^{-9} \text{ m}^2$, $\phi = 0.4$.

parameters on variations in ϕ is also seen in Figure 9*a*, where for a wide range of 245 porosities no substantial change in *f* is detected. The influence of baffle height is presented in Figure 9*b*, where it is noticed that the head loss increases significantly with greater h/H values. Also, it is noted that when a porous baffle is employed, the higher the baffle height, the bigger is the difference between the solid and the porous cases.

4.2.3. Nusselt number Figure 10*a* presents results for Nu as a function of Re and solid material properties. The coefficient λ is defined as

$$\lambda = \frac{k_s}{k_f} \frac{t}{L} \tag{15}$$

Results in the figure compare well with published data and reproduce the enhancement on the heat transfer characteristics as the solid conductivity or the fluid 255 Pr number increases. Figure 10*b* shows the reduction in Nu for more permeable baffles, in coherence with reduction of recrculating strengths shown in Figure 6 and consequent lower drag in Figure 8. The effect on conductivity ratio is presented in Figure 10*c*, where an increase in Nu with higher λ is observed. Also, porosity affects



Figure 6. Streamlines pattern as a function of K for h/H = 0.5 and $\phi = 0.9$: (a) $K = 1 \times 10^{-9} \text{ m}^2$; (b) $K = 1 \times 10^{-8} \text{ m}^2$; (c) $K = 1 \times 10^{-7} \text{ m}^2$.

heat transfer more efficiently for materials with high thermal conductivity. In Figure 260 10*c* the Nu values for $\phi = 0.4$ are higher than those of $\phi = 0.9$ when λ is equal to 40.

Figure 11*a* shows a reduction in Nu in relation to the solid-baffle case when a highly impermeable (compacted) material is used for manufacturing porous baffles. The influence of λ on Nu is presented in Figure 11*b* for two Prandtl numbers. For the conditions used, Nu increases with both Pr and λ and is slightly higher for the 265 solid-baffle case. As in the case of *f* (Figure 9*a*), Nu is also less sensitive to ϕ , as seen in Figure 12*a*. Further, the channel height affects Nu (Figure 12*b*) as if affects *f* (Figure 9*b*), essentially by enhancing ψ_0 within the channel cell (see Figure 5).

4.2.4. Effective heat transfer For analyzing the effective influence of the type of obstruction (solid or porous), a modified Nusselt number $\overline{Nu}^* = 270 (\overline{Nu}/\overline{Nu_0})/(f/f_0)^{1/3}$ has been proposed in the literature (Ko and Anand [8]). This modified Nusslet number is a measure of the head loss, when a porous medium is used, with the corresponding reduction in the heat transfer characteristics. Such analysis is useful when comparing performances of baffles of different types. Ultimately, if using porous baffles increases the value of \overline{Nu}^* , in relation to using 275 solid material, then the system is considered to be more effective. In this case, although Nu is reduced, the corresponding decrease in the necessary pumping power (reduction of f) makes it advantageous to use permeable material for manufacturing the baffles (see [8] for details).



Figure 7. Streamlines as a function of ϕ , Re = 500, h/H = 0.5: (a) $K = 1 \times 10^{-9} \text{ m}^2$; (b) $K = 1 \times 10^{-7} \text{ m}^2$; (c) $K = 1 \times 10^{-5} \text{ m}^2$.

Table 2 presents values for \overline{Nu}^* and compares, for different Re and Pr, the 280 effectiveness of both impermeable (solid) and porous baffled channels. The percent deviation, η , between these two values is also shown in the table and is calculated as

$$\eta = \frac{\overline{\mathrm{Nu}}^* \big|_{\mathrm{porous}} - \overline{\mathrm{Nu}}^* \big|_{\mathrm{solid}}}{\overline{\mathrm{Nu}}^* \big|_{\mathrm{solid}} \times 100} \tag{16}$$

A positive value for η would indicate an enhancement in the effective heat transfer when using porous materials. However, the table shows that, for the porous 285 material employed here and for the flow regime simulated here, no gain is obtained as far as heat transfer is concerned. Also noticed are more degraded conditions for the case of a higher Prandtl number.

Table 3 presents the influence of baffle height h/H on $\overline{\text{Nu}}^*$ and η . The table shows that the use of shorter baffles is more advantageous for increasing heat trans- 290 fer characteristics of this thermal equipment. This is related to a less significant head loss in porous material for low values of h/H, as indicated in Figure 9b.



Figure 8. Friction factor for a channel as a function of Re, h/H = 0.5: (a) solid baffles; (b) porous baffles.

Here, when comparing the corresponding performance of porous and solid baffles under the same conditions, i.e., the same Re, Pr, K, and h/H, the use of the parameter λ , previously proposed in [2], was adopted. This parameter was 295 defined in [2] for analyzing the performance of solid baffles and did not consider the effective conductivity of the porous material due to the porosity. Accordingly, for a fixed λ , variation of ϕ indicates how the amount of solid material in the porous baffle affects heat transfer characteristics. On the other hand, calculations for a



Figure 9. Friction factor for a channel with baffles: (a) effect of ϕ , h/H = 0.5; (b) effect of h/H, $K = 1 \times 10^{-9} \text{ m}^2$ and $\phi = 0.4$.

constant porosity ϕ , using distinct values of λ , reveal the influence of thermal con- 300 ductivity of the solid material.

In Table 4, the effect of the solid thermal conductivity k_s (or λ) and Prandtl number on $\overline{\text{Nu}}^*$ is evaluated for baffles with $\phi = 0.40$ and h/H = 0.5. It is possible to verify that an increase in λ (or k_s) results in an increase in $\overline{\text{Nu}}^*$, regardless of the Pr



Figure 10. Nusselt number for a channel as a function of Re, h/H = 0.5: (*a*) solid baffles; (*b*) effect of K and ϕ , $\lambda = 0.4$, Pr = 0.7; (*c*) effect of λ and ϕ , $K = 1 \times 10^{-9} \text{ m}^2$, Pr = 0.7.



Figure 11. Nusselt number for a channel with solid and porous baffles, h/H = 0.5, $K = 1 \times 10^{-9} \text{ m}^2$; $\phi = 0.4$: (a) effect of Re, Pr = 7.0, and $\lambda = 0.4$; (b) effect of λ .

used. The table also indicates that optimal values for η will depend on a combination 305 of the solid material (λ) and the working fluid (Pr) used. Table 5 shows the effect of porosity ϕ on \overline{Nu}^* for different Re and λ . Only for larger values of λ is a reduction in \overline{Nu}^* observe as ϕ increases. Porous baffles made of highly conductivity material ($\lambda = 40$) and of relatively low porosity ($\phi = 0.4$) present the best advantages (higher η) over the range of Re investigated here. 310



Figure 12. Nusselt number for a channel with baffles, $\lambda = 0.4$: (a) effect of ϕ , h/H = 0.5, Pr = 0.7; (b) effect of h/H, $K = 1 \times 10^{-9} \text{ m}^2$, and $\phi = 0.4$.

Table 6 shows the effects of K and ϕ on $\overline{\text{Nu}}^*$, covering a wide range of permeabilities, from $K = 10^{-9}\text{m}^2$ to 10^{-5}m^2 . The table indicates that porosity has a very weak influence on heat transfer characteristics for less permeable material, a result already shown in Figure 9*a* and Figure 12*a*. As the baffle becomes more permeable $(K = 10^{-5} \text{ m}^2)$, then porosity starts to play a certain role on heat transfer perform- 315 ance, a result also seen in Figure 9*a* and Figure 12*a*. As expected, less permeable

$\overline{\mathrm{Nu}}^*$				
Re	Pr	Porous	Solid	η
100 300	0.7	0.57 0.68	0.59 0.71	-2.5% -4.0%
500		0.76	0.80	-5.3%
100	7.0	1.11	1.21	-8.5%
300		1.64	1.77	-7.0%
500		1.95	2.12	-7.6%

Table 2. Effects of Re and Pr on $\overline{\text{Nu}}^*$ for h/H = 0.5, $\lambda = 0.4$, $K = 1 \times 10^{-9} \text{ m}^2$, and $\phi = 0.40$

Table 3. Effects of h/H and Pr on $\overline{\text{Nu}}^*$ for Re = 300, $\lambda = 0.4$, $K = 1 \times 10^{-9} \text{ m}^2$, and $\phi = 0.40$

$\overline{\mathrm{Nu}}^*$				
h/H	Pr	Porous	Solid	η
0.25	0.7	0.57	0.59	-3.1%
0.5		0.68	0.71	-4.0%
0.75		0.63	0.65	-4.1%
0.25	7.0	1.01	1.03	-1.8%
0.5		1.64	1.77	-7.0%
0.75		1.50	1.55	-3.4%

		$\overline{\mathrm{Nu}}^*$		
Pr	λ	Porous	Solid	η
0.7	4.E -01	0.68	0.71	-4.0%
	4.E + 00	0.76	0.81	-5.8%
	4.E + 01	0.92	0.94	-2.7%
7.0	4.E - 02	1.62	1.66	-2.3%
	4.E - 01	1.64	1.77	-7.0%
	4.E + 00	1.79	1.85	-3.2%
	2.E+01	2.10	2.14	-1.8%

Table 4. Effects of Pr and λ on $\overline{\text{Nu}}^*$ for h/H = 0.5, Re = 300, $K = 1 \times 10^{-9} \text{ m}^2$, and $\phi = 0.40$

baffles $(K = 10^{-9} \text{ m}^2)$ tend to produce results for $\overline{\text{Nu}}^*$ close to those using solid material. Finally, Table 7 indicates that for an increase in Re, the values of $\overline{\text{Nu}}^*$ also rise for highly flow-resistant porous material $(K = 10^{-9} \text{ m}^2)$ but, in turn, it decreases for lower values of K. High-Re flow across nearly solid porous baffles gives rise to 320 strong recirculation motion, ultimately increasing ψ_0 (see Figure 6*a*). On the other hand, easier-to-flow porous baffles $(K = 1 \times 10^{-5} \text{ m}^2)$ will let more fluid pass through the channel as Re increases, causing no recirculation motion and keeping $\psi_0 = 0$ (see Figure 6*c*).

In summary, none of the results above showed a situation where porous baffles 325 presented better performance than the solid ones ($\eta > 0$). This, however, is in

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$\overline{\mathrm{Nu}}^*$						
		φ			$\eta(\phi)$	
Re	λ	0.4	0.9	Solid	0.4	0.9
100 300	4.E – 01	0.57 0.68	0.56 0.68	0.59 0.71	-2.5% -4.0%	-3.8% -4.2%
500 100 300 500	4.E+01	0.76 0.76 0.92 1.05	0.76 0.69 0.81 0.90	0.80 0.76 0.94 1.07	-5.3% 0.0% -2.7% -2.3%	-5.4% -9.0% -14.0% -16.4%

Table 5. Effect on Re, λ , and ϕ on $\overline{\text{Nu}}^*$ for h/H = 0.5, Pr = 0.7, and $K = 1 \times 10^{-9} \text{ m}^2$

Table 6. Effects on K and ϕ on $\overline{\text{Nu}}^*$ for h/H = 0.5, Re = 500, Pr = 0.7, and $\lambda = 0.4$

$\overline{\mathrm{Nu}}^*$					
φ	$K [\mathrm{m}^2]$	1.0E - 09	1.0E - 07	1.0E - 05	Solid
0.4		0.76	0.41	0.74	0.80
0.6		0.76	0.40	0.71	
0.8		0.76	0.39	0.67	
0.9		0.76	0.39	0.66	

	$\overline{\mathrm{Nu}}^*$					
	<i>K</i> [m ²]	1.0E - 09	1.0E - 09	1.0E - 08	1.0E - 07	
Re	φ	0.4	0.9	0.9	0.9	Solid
100		0.57	0.56	0.55	0.50	0.59
200		0.63	_	_	_	0.65
300		0.68	0.68	0.52	0.41	0.71
400		0.72	_	_	_	0.76
500		0.76	0.76	0.42	0.39	0.80

Table 7. Effects of Re, K, and ϕ on $\overline{\text{Nu}}^*$ for h/H = 0.5, Pr = 0.7, and $\lambda = 0.4$

agreement with results already presented in [9] and [43–45]. Nevertheless, for turbulent flow cases, advantages in using porous baffles might be possible, as already indicated in recent research efforts in the literature [6–8]. With such motivation, turbulent flow will be further investigated in this research program. 330

5. CONCLUSION

This work presented results for the numerical solution of laminar flow in a channel containing porous and solid (impermeable) obstructions. Discretization of the governing equations used the finite-volume method and a set of algebraic equations was solved by the SIMPLE method. The numerical results presented 335

for the friction factor f and for the Nusselt number Nu were compared with data of [2] and [4], indicating that results herein differ by less than 5% in relation to published results. Further simulations comparing the effectiveness of the porous material used showed that no advantages are obtained by using low-porosity and low-permeability baffles in the laminar flow regime. Finally, results herein 340 are encouraging and motivate further analyses for simulating turbulent flow in porous-baffled channels.

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